

Do you install the axle w/cone half of the bearing then install the cup half of the bearing while measure the end play until you have the .004 to .010 called out in the PM?
Then use the shims #37 to prevent the wheel brg adjusting cap assembly #34 from pushing the outer bearing cup any further into the axle housing?

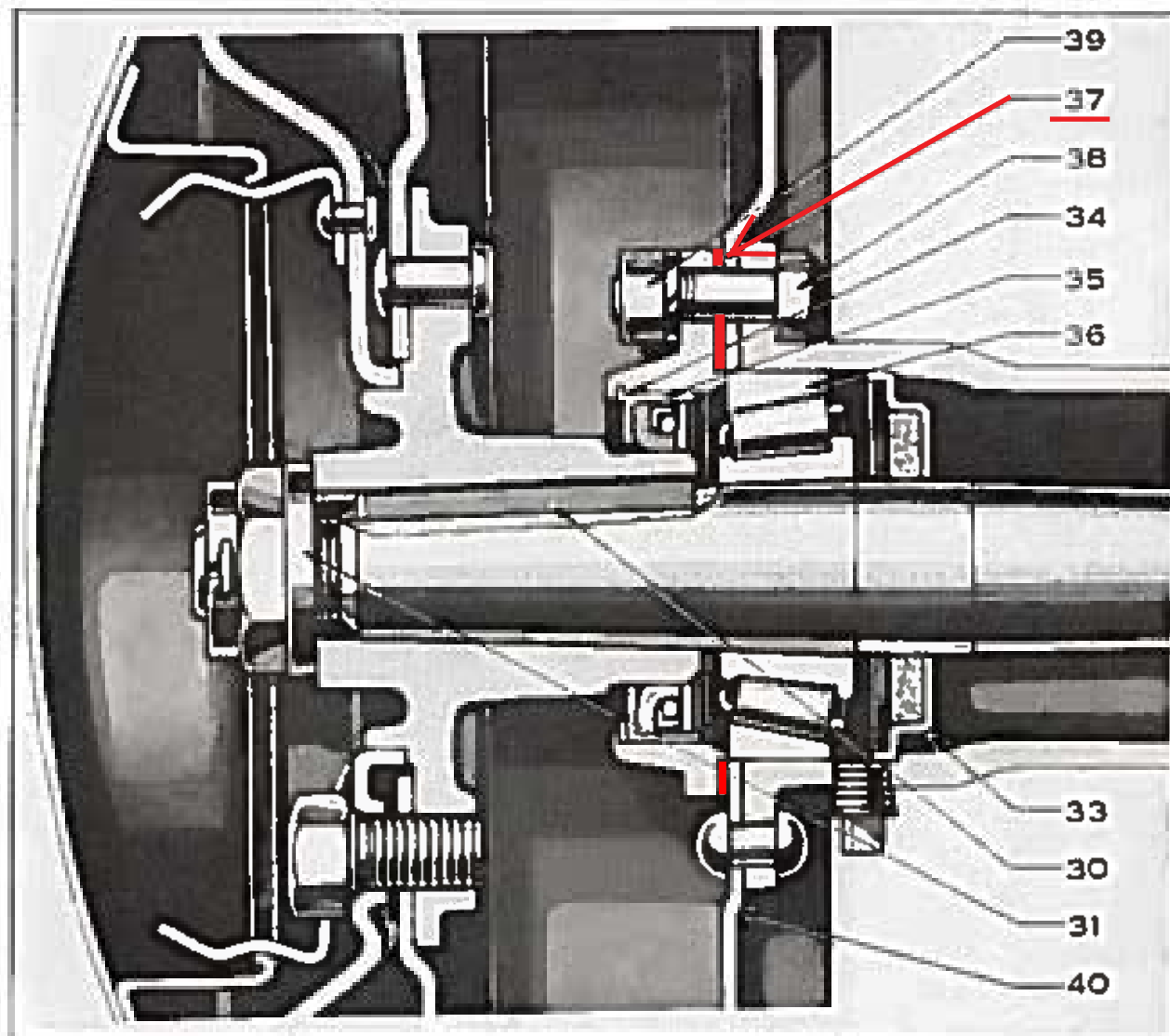


Figure 1303—Detail of Oil Seal Installation