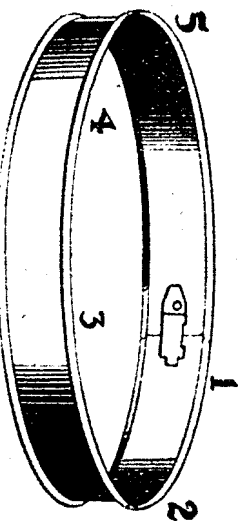
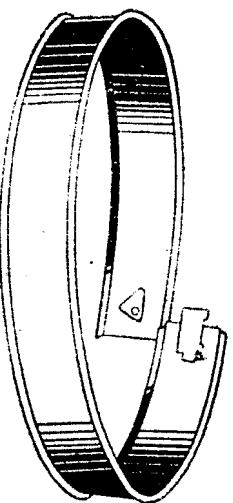


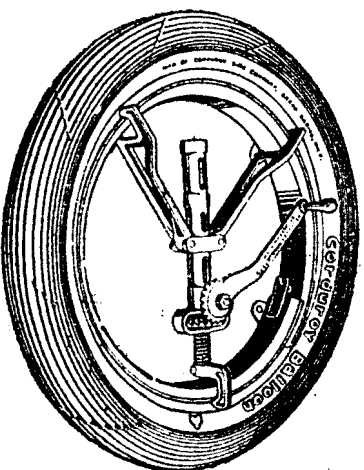
Cut No. 1



Cut No. 2



Cut No. 3



Cut No. 4

Directions for Operating

HERCULES RIM TOOL

WE REQUEST THAT YOU READ AND FOLLOW DIRECTIONS CAREFULLY AND OIL BEFORE USING.

NOTICE: Before placing handle on tool remove washer and place it on top of handle, under the cotter pin. Otherwise the gears will not mesh properly.

TO SIMPLIFY directions we are lettering the three points of a tool, A, B and C, as shown in Cut No. 1, and Cut No. 2 shows a rim numbered 1, 2, 3, 4, 5, at points of contact with the tool. No. 1 is two inches from split in rim. No. 2, nine inches from the split. No. 3 and No. 4 are fourteen inches apart and directly opposite split. No. 5 is fourteen inches from No. 4.

The first operation is to break, or open the rim. Place Part A of tool on No. 1 of rim. C on 3, and B on 4. Work tool so it contracts and pulls No. 1 inside. Or with a great many rims, it is advisable to place A of tool on opposite side of split from No. 1 and expand tool pushing one end of rim back until the ends separate.

Second operation is to shrink rim so it can be lifted from tire. Put A of tool on No. 2 of rim. C on No. 4. B on No. 5. Leave tool on rim in same position for expanding back into place. See Cut No. 4. If rim fails to close tight, shove A of tool closer to split and again expand.

When valve stem comes through rim close to split, shove it back inside of the tire with a screw driver or lift one side of rim on top of other before shrinking, as shown in Cut No. 3.

HERCULES PRODUCTS COMPANY

ST. JOSEPH, MICHIGAN, U. S. A.