

Hudson Big 6 engine

Qty/Size/number for freeze plugs

Found on the HET FORUM- 06-2014

QTY	Description	Manufacture's Part number
(3)	Shallow 2" <u>Brass</u> Cups LS Block	Clevite 219-7066.
(1)	1 13/16" Convex Steel Disc Cam Rear	*
(1)	1" Convex Steel Disc Upper Rear Block	Clevite 219-1008.
(2)	11/16" Convex Disc Steel Front & Rear Oil Galley (Suggest Tap for Pipe Plugs)	Clevite 219-1045.
(2)	.567" Shallow Cup Steel RF & LR Block Skirt	Clevite 219-2164.
(4)	3/8"Deep Cup Steel RS Block	Clevite 219-2185

* The hardest plug to get is the 1-13/16" convex steel disc for the rear of the cam gallery.

You can get these through Jackson Auto in Duluth, MN 1-800-333-8059.

Freeze plugs for Hudson Intake manifolds

3/4" Hudson 2BBL manifold

7/8" Hudson Twin H Manifold

3/8" Hudson 8 (48-52) Manifold